



Action Clear HVAC-R Liquid

Action Corrosion USA Inc.

Chemwatch: 5334-97

Version No: 5.1.1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

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S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Action Clear HVAC-R Liquid
Proper shipping name	Paint including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	A specialty coating for HVAC-R and corrosion protection. A clear coating for copper coils, P.C. boards, and metal surfaces.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Action Corrosion USA Inc.
Address	5230 SE Loop 820 Forest Hill TX 76140 United States
Telephone	+1 855 735 7253
Fax	Not Available
Website	w w w.actioncorrosion.com
Email	sales@actioncorrosion.com.au

Emergency phone number

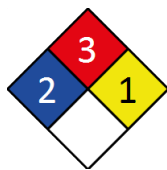
Association / Organisation	Action Corrosion USA Inc.
Emergency telephone numbers	+1 855 735 7253 (M-F 9am-5pm)
Other emergency telephone numbers	Not Available

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification

Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Respiratory Sensitizer Category 1, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Acute Aquatic Hazard Category 3, Chronic Aquatic Hazard Category 3

Label elements

Hazard pictogram(s)



SIGNAL WORD

DANGER

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H304	May be fatal if swallowed and enters airways.
H412	Harmful to aquatic life with long lasting effects.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P321	Specific treatment (see advice on this label).
P331	Do NOT induce vomiting.

Continued...

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Precautionary statement(s) Storage

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
540-88-5	10-30	<u>tert-butyl acetate</u>
108-88-3	10-30	<u>toluene</u>
110-43-0	<10	<u>amyl methyl ketone</u>
53880-05-0	<10	<u>isophorone diisocyanate homopolymer</u>
4098-71-9	<10	<u>isophorone diisocyanate</u>
95-63-6	<5	<u>1,2,4-trimethyl benzene</u>
98-56-6	<10	<u>4-chlorobenzotrifluoride</u>
27138-31-4	<10	<u>dipropylene glycol dibenzoate</u>
Not Available	balance	Ingredients determined not to be hazardous

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>

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Ingestion

- If swallowed do **NOT** induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically.

for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum

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aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.

- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. *EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Fight fire from a safe distance, with adequate cover.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon dioxide (CO₂) isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material.</p>

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When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur

- Burns with acrid black smoke.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up.
Major Spills	<ul style="list-style-type: none"> ▸ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. For isocyanate spills of less than 40 litres (2 m2): ▸ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. ▸ Notify supervision and others as necessary. ▸ Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots). ▸ Control source of leakage (where applicable). ▸ Dike the spill to prevent spreading and to contain additions of decontaminating solution. ▸ Prevent the material from entering drains. ▸ Avoid contamination with water, alkalies and detergent solutions. ▸ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. ▸ DO NOT reseal container if contamination is suspected. ▸ Open all containers with care. ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place).

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ DO NOT allow clothing wet with material to stay in contact with skin ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ DO NOT enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights, heat or ignition sources.
Other information	<p>for commercial quantities of isocyanates:</p> <ul style="list-style-type: none"> ▸ Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.

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- ▶ Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken.
- ▶ Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions)..
- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT store in pits, depressions, basements or areas where vapours may be trapped.**
- ▶ Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.
- ▶ Protect containers against physical damage and check regularly for leaks.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents ▶ Avoid strong acids, bases. ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol. ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. ▶ For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g. <p>BREITHERICK: Handbook of Reactive Chemical Hazards, 4th Edition</p>

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	tert-butyl acetate	tert-Butyl ester of acetic acid	200 ppm / 950 mg/m ³	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	tert-butyl acetate	tert-Butyl acetate	200 ppm / 950 mg/m ³	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	tert-butyl acetate	Butyl acetates, all isomers	50 ppm	150 ppm	Not Available	Eye & URT irr
US NIOSH Recommended Exposure Limits (RELs)	toluene	Methyl benzene, Methyl benzol, Phenyl methane, Toluol	100 ppm / 375 mg/m ³	560 mg/m ³ / 150 ppm	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	toluene	Toluene	Not Available	Not Available	Not Available	See Table Z-2
US OSHA Permissible Exposure Levels (PELs) - Table Z2	toluene	Toluene	200 ppm	Not Available	300 ppm	(Z37.12-1967)

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US ACGIH Threshold Limit Values (TLV)	toluene	Toluene	20 ppm	Not Available	Not Available	Visual impair; female repro; pregnancy loss; BEI
US NIOSH Recommended Exposure Limits (RELs)	amyl methyl ketone	Amyl methyl ketone, n-Amyl methyl ketone, 2-Heptanone	100 ppm / 465 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Levels (PELs) - Table Z1	amyl methyl ketone	Methyl n-amyl ketone	100 ppm / 465 mg/m3	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	amyl methyl ketone	Methyl n-amyl ketone	50 ppm	Not Available	Not Available	Eye & skin irr
US NIOSH Recommended Exposure Limits (RELs)	isophorone diisocyanate	IPDI; 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl-isocyanate; Isophorone diamine diisocyanate	0.005 ppm / 0.045 mg/m3	0.180 mg/m3 / 0.02 ppm	Not Available	[skin]
US ACGIH Threshold Limit Values (TLV)	isophorone diisocyanate	Isophorone diisocyanate	0.005 ppm	Not Available	Not Available	Resp sens
US NIOSH Recommended Exposure Limits (RELs)	1,2,4-trimethyl benzene	Asymmetrical trimethylbenzene, psi-Cumene, Pseudocumene [Note: Hemimellitene is a mixture of the 1,2,3-isomer with up to 10% of related aromatics such as the 1,2,4-isomer.]	25 ppm / 125 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tert-butyl acetate	Butyl acetate, tert-	600 ppm	1,700 ppm	10,000 ppm
toluene	Toluene	Not Available	Not Available	Not Available
amyl methyl ketone	Methyl n-amyl ketone	150 ppm	670 ppm	4000* ppm
isophorone diisocyanate	Isophorone diisocyanate	0.02 ppm	0.14 ppm	0.6 ppm
1,2,4-trimethyl benzene	Permafluor E+	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Trimethylbenzene, 1,2,4-; (Pseudocumene)	Not Available	Not Available	480 ppm

Ingredient	Original IDLH	Revised IDLH
tert-butyl acetate	1,500 ppm	Not Available
toluene	500 ppm	Not Available
amyl methyl ketone	800 ppm	Not Available
isophorone diisocyanate homopolymer	Not Available	Not Available
isophorone diisocyanate	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
4-chlorobenzotrifluoride	Not Available	Not Available
dipropylene glycol dibenzoate	Not Available	Not Available

OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
isophorone diisocyanate homopolymer	D	> 0.1 to ≤ 1 ppm
4-chlorobenzotrifluoride	E	≤ 0.1 ppm
dipropylene glycol dibenzoate	D	> 0.1 to ≤ 1 ppm

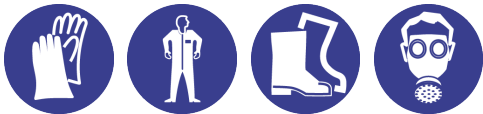
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Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with side shields. ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.</p> <ul style="list-style-type: none"> ▸ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▸ Protective gloves and overalls should be worn as specified in the appropriate national standard. ▸ Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated. ▸ NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. ▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▸ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▸ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn.

Respiratory protection

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Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear highly flammable liquid with a characteristic odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	4.4 (toluene)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> Unstable in the presence of incompatible materials. Product is considered stable.

Continued...

Action Clear HVAC-R Liquid

	► Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p> <p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours after exposure. Sensitized people can react to very low doses, and should not be allowed to work in situations allowing exposure to this material. Continued exposure of sensitised persons may lead to possible long term respiratory impairment.</p> <p>Prolonged exposure may cause headache, nausea and ultimately loss of consciousness.</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Ingestion may result in nausea, abdominal irritation, pain and vomiting</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	This material can cause eye irritation and damage in some persons.
Chronic	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the</p>

Continued...

Action Clear HVAC-R Liquid

development of the foetus, at levels which do not cause significant toxic effects to the mother. Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremities (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia.

Overexposure or repeated exposure to isophorone diisocyanate produces spasm of the airways and asthma which may not appear until several hours later. Most people recover completely. Cross-sensitisation to other isocyanates may occur, and even people not allergy prone can become sensitised. Symptoms may last months to years after exposure ends. This response may be due to a non-immunologic condition called reactive airway dysfunction syndrome (RADS).

Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.

The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. Reaction products will be a variety of polyureas and macromolecular conjugates with for example mucus, proteins and cell components.

This is corroborated by the results from an MDI inhalation study. Following an inhalation exposure of rats to radiolabelled MDI, 79% of the dose was excreted in faeces. The faecal excretion in these animals was considered entirely due to ingestion of radioactivity from grooming and ingestion of deposited material from the nasopharyngeal region via the mucociliary escalator, i.e. not following systemic absorption.

4-chlorobenzotrifluoride (PCBTF) may have potential to cause cancer because of its structural similarities with two known cancer causing agents.

Action Clear HVAC-R Liquid	TOXICITY	IRRITATION
	Not Available	Not Available
tert-butyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (human): 300 mg
	Inhalation (rat) LC50: >2.23 mg/l/4H ^[2]	Eye (rabbit): 20 mg (open)-SEVERE
	Oral (rat) LD50: 4100 mg/kg ^[1]	Eye (rabbit): 20 mg/24h - moderate Skin (rabbit): 500 mg/24h-moderate
toluene	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation (rat) LC50: 49 mg/l/4H ^[2]	Eye (rabbit):0.87 mg - mild
	Oral (rat) LD50: 636 mg/kg ^[2]	Eye (rabbit):100 mg/30sec - mild
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
		Skin: adverse effect observed (irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
amyl methyl ketone	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation (rat) LC50: 3995.436 mg/l/4h ^[2]	Skin (rabbit): 14 mg/24h Mild
	Oral (rat) LD50: 1600 mg/kg ^[2]	Skin (rabbit): Primary Irritant
		Skin: adverse effect observed (irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
isophorone diisocyanate homopolymer	TOXICITY	IRRITATION
	Not Available	Not Available
isophorone diisocyanate	TOXICITY	IRRITATION
	dermal (rat) LD50: >=2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]

Continued...

Action Clear HVAC-R Liquid

	Inhalation (rat) LC50: 0.123 mg/l/4hd ^[2]	Skin: adverse effect observed (irritating) ^[1]
	Oral (rat) LD50: >=2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
1,2,4-trimethyl benzene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >3160 mg/kg ^[2]	Not Available
	Inhalation (rat) LC50: 18 mg/l/4hd ^[2]	
	Oral (rat) LD50: 5000 mg/kg ^[1]	
4-chlorobenzotrifluoride	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2 mg/kg ^[2]	Not Available
	Oral (rat) LD50: 13000 mg/kg ^[2]	
dipropylene glycol dibenzoate	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (rat) LC50: >200 mg/l/4h* ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: 3295 mg/kg ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

TOLUENE	<p>For toluene:</p> <p>Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy.</p> <p>Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea. Exposure to 10000-30000 parts per million (1-3%) has been reported to cause narcosis and death. Toluene can also strip the skin of lipids, causing skin inflammation.</p> <p>Subchronic/chronic effects: Repeat doses of toluene cause adverse central nervous system effects and can damage the upper airway, the liver and the kidney.</p>
ISOPHORONE DIISOCYANATE HOMOPOLYMER	No significant acute toxicological data identified in literature search.
ISOPHORONE DIISOCYANATE	<p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.</p> <p>Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p> <p>Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.</p>
1,2,4-TRIMETHYL BENZENE	<p>Other Toxicity data is available for CHEMWATCH 12172 1,2,3-trimethylbenzene CHEMWATCH 2325 1,3,5-trimethylbenzene</p> <p>For trimethylbenzenes:</p> <p>Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is</p>

Action Clear HVAC-R Liquid

	excreted from the body both by exhalation and in the urine. Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness.
4-CHLOROBENZOTRIFLUORIDE	Medium to long term exposure to chlorobenzotrifluoride may produce increase in weight of the liver, kidney, and thyroid gland at high doses. Only limited reproductive effects were noted, and no gene alteration effects. There was also no evidence of cancer-causing potential. No data on its ability to cause birth defects was available.
DIPROPYLENE GLYCOL DIBENZOATE	The U.S. EPA High Production Volume Information System (HPVIS 2009) lists both diethylene glycol dibenzoate (DEGDB) and dipropylene glycol dibenzoate (DPGDB) as non-mutagenic and non-carcinogenic.
TOLUENE & AMYL METHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
ISOPHORONE DIISOCYANATE HOMOPOLYMER & ISOPHORONE DIISOCYANATE & DIPROPYLENE GLYCOL DIBENZOATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
ISOPHORONE DIISOCYANATE HOMOPOLYMER & ISOPHORONE DIISOCYANATE	Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.
ISOPHORONE DIISOCYANATE & 1,2,4-TRIMETHYL BENZENE & 4-CHLOROBENZOTRIFLUORIDE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Action Clear HVAC-R Liquid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

Continued...

Action Clear HVAC-R Liquid

tert-butyl acetate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	24.219mg/L	3
	EC50	48	Crustacea	350mg/L	2
	EC50	96	Algae or other aquatic plants	1.910mg/L	3
	EC10	24	Algae or other aquatic plants	=280mg/L	4
	NOEC	96	Algae or other aquatic plants	2.3mg/L	2
toluene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0073mg/L	4
	EC50	48	Crustacea	3.78mg/L	5
	EC50	72	Algae or other aquatic plants	12.5mg/L	4
	BCF	24	Algae or other aquatic plants	10mg/L	4
	NOEC	168	Crustacea	0.74mg/L	5
amyl methyl ketone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	30.530mg/L	3
	EC50	48	Crustacea	>90.1mg/L	2
	EC50	72	Algae or other aquatic plants	75.5mg/L	2
	NOEC	72	Algae or other aquatic plants	42.68mg/L	2
isophorone diisocyanate homopolymer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
isophorone diisocyanate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>1.51mg/L	2
	EC50	48	Crustacea	>3.36mg/L	2
	EC50	72	Algae or other aquatic plants	>3.1mg/L	2
	NOEC	96	Crustacea	0.56mg/L	2
1,2,4-trimethyl benzene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	1.318mg/L	3
	EC50	48	Crustacea	ca.6.14mg/L	2
	EC50	96	Algae or other aquatic plants	2.154mg/L	3
4-chlorobenzotrifluoride	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.083mg/L	3
	EC50	48	Crustacea	=3.68mg/L	1
	EC50	72	Algae or other aquatic plants	>0.41mg/L	2
	NOEC	504	Crustacea	=0.03mg/L	1
dipropylene glycol dibenzoate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.25mg/L	2
	EC50	48	Crustacea	19.3mg/L	2
	EC50	96	Algae or other aquatic plants	0.358mg/L	3
	EL10	72	Algae or other aquatic plants	0.15mg/L	2
	NOEC	96	Fish	1.2mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not

Continued...

contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
tert-butyl acetate	LOW	LOW
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
amyl methyl ketone	LOW	LOW
isophorone diisocyanate homopolymer	HIGH	HIGH
isophorone diisocyanate	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
4-chlorobenzotrifluoride	HIGH	HIGH
dipropylene glycol dibenzoate	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
tert-butyl acetate	LOW (LogKOW = 1.76)
toluene	LOW (BCF = 90)
amyl methyl ketone	LOW (LogKOW = 1.98)
isophorone diisocyanate homopolymer	MEDIUM (LogKOW = 4.2608)
isophorone diisocyanate	HIGH (LogKOW = 4.7519)
1,2,4-trimethyl benzene	LOW (BCF = 275)
4-chlorobenzotrifluoride	LOW (BCF = 202)
dipropylene glycol dibenzoate	MEDIUM (LogKOW = 4.0228)

Mobility in soil

Ingredient	Mobility
tert-butyl acetate	LOW (KOC = 13.53)
toluene	LOW (KOC = 268)
amyl methyl ketone	LOW (KOC = 24.01)
isophorone diisocyanate homopolymer	LOW (KOC = 19770)
isophorone diisocyanate	LOW (KOC = 36450)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
4-chlorobenzotrifluoride	LOW (KOC = 1912)
dipropylene glycol dibenzoate	LOW (KOC = 1845)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods


Continued...

Action Clear HVAC-R Liquid

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> Reduction Reuse Recycling Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type.</p> <ul style="list-style-type: none"> DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO

Land transport (DOT)

UN number	1263				
UN proper shipping name	Paint including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base				
Transport hazard class(es)	<table border="1"> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subrisk</td><td>Not Applicable</td></tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
Packing group	II				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="1"> <tr> <td>Hazard Label</td><td>3</td></tr> <tr> <td>Special provisions</td><td>149, 367, 383, B52, B131, IB2, T4, TP1, TP8, TP28</td></tr> </table>	Hazard Label	3	Special provisions	149, 367, 383, B52, B131, IB2, T4, TP1, TP8, TP28
Hazard Label	3				
Special provisions	149, 367, 383, B52, B131, IB2, T4, TP1, TP8, TP28				

Air transport (ICAO-IATA / DGR)

UN number	1263				
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)				
Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable
ICAO/IATA Class	3				
ICAO / IATA Subrisk	Not Applicable				

Continued...

Action Clear HVAC-R Liquid

	ERG Code	3L
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 367
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

TERT-BUTYL ACETATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

US ACGIH Threshold Limit Values (TLV)	US OSHA Permissible Exposure Levels (PELs) - Table Z1
US AIHA Workplace Environmental Exposure Levels (WEELs)	US OSHA Permissible Exposure Limits - Annotated Table Z-1 (Spanish)
US CWA (Clean Water Act) - List of Hazardous Substances	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
US DOE Temporary Emergency Exposure Limits (TEELs)	US TSCA Chemical Substance Inventory - Interim List of Active Substances
US NIOSH Recommended Exposure Limits (RELs)	

TOLUENE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

Action Clear HVAC-R Liquid

Chemical Footprint Project - Chemicals of High Concern List
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
 US - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity
 US - California Proposition 65 - Reproductive Toxicity
 US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List
 US ACGIH Threshold Limit Values (TLV)
 US ACGIH Threshold Limit Values (TLV) - Notice of Intended Changes
 US AIHA Workplace Environmental Exposure Levels (WEELs)
 US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)
 US Clean Air Act - Hazardous Air Pollutants
 US CWA (Clean Water Act) - List of Hazardous Substances
 US CWA (Clean Water Act) - Priority Pollutants

US CWA (Clean Water Act) - Toxic Pollutants
 US DOE Temporary Emergency Exposure Limits (TEELs)
 US Drug Enforcement Administration (DEA) List I and II Regulated Chemicals
 US EPA Carcinogens Listing
 US EPA Integrated Risk Information System (IRIS)
 US EPCRA Section 313 Chemical List
 US NIOSH Recommended Exposure Limits (RELs)
 US OSHA Permissible Exposure Levels (PELs) - Table Z1
 US OSHA Permissible Exposure Levels (PELs) - Table Z2
 US OSHA Permissible Exposure Limits - Annotated Table Z-1 (Spanish)
 US OSHA Permissible Exposure Limits - Annotated Table Z-2 (Spanish)
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

AMYL METHYL KETONE IS FOUND ON THE FOLLOWING REGULATORY LISTS

US ACGIH Threshold Limit Values (TLV)
 US AIHA Workplace Environmental Exposure Levels (WEELs)
 US DOE Temporary Emergency Exposure Limits (TEELs)
 US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Levels (PELs) - Table Z1
 US OSHA Permissible Exposure Limits - Annotated Table Z-1 (Spanish)
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

ISOPHORONE DIISOCYANATE HOMOPOLYMER IS FOUND ON THE FOLLOWING REGULATORY LISTS

US EPCRA Section 313 Chemical List
 US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

ISOPHORONE DIISOCYANATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

US ACGIH Threshold Limit Values (TLV)
 US AIHA Workplace Environmental Exposure Levels (WEELs)
 US DOE Temporary Emergency Exposure Limits (TEELs)
 US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)
 US SARA Section 302 Extremely Hazardous Substances
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

1,2,4-TRIMETHYL BENZENE IS FOUND ON THE FOLLOWING REGULATORY LISTS

US DOE Temporary Emergency Exposure Limits (TEELs)
 US EPA Carcinogens Listing
 US EPA Integrated Risk Information System (IRIS)
 US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

4-CHLOROBENZOTRIFLUORIDE IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B : Possibly carcinogenic to humans
 US - California Proposition 65 - Carcinogens
 US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA Chemical Substance Inventory - Interim List of Active Substances
 US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements
 US TSCA Section 4/12 (b) - Sunset Dates/Status

DIPROPYLENE GLYCOL DIBENZOATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	Yes
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
tert-Butyl acetate	5000	2270
Benzene, methyl-	1000	454

State Regulations

US. CALIFORNIA PROPOSITION 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

US - CALIFORNIA PROPOSITION 65 - CARCINOGENS: LISTED SUBSTANCE

p-chloro- α,α,α -trifluorotoluene (para-Chlorobenzotrifluoride, PCBTF) Listed

US - CALIFORNIA PROPOSITION 65 - REPRODUCTIVE TOXICITY: LISTED SUBSTANCE

Toluene Listed

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (tert-butyl acetate; toluene; amyl methyl ketone; isophorone diisocyanate homopolymer; isophorone diisocyanate; 1,2,4-trimethyl benzene; 4-chlorobenzotrifluoride; dipropylene glycol dibenzoate)
China - IECSC	Yes

Action Clear HVAC-R Liquid

Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (isophorone diisocyanate homopolymer)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (isophorone diisocyanate homopolymer; 4-chlorobenzotrifluoride)
Vietnam - NCI	Yes
Russia - ARIPS	No (isophorone diisocyanate homopolymer)
Legend:	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</p>

SECTION 16 OTHER INFORMATION

Revision Date	04/06/2020
Initial Date	29/11/2018

SDS Version Summary

Version	Issue Date	Sections Updated
4.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
5.1.1.1	04/06/2020	Classification, Transport Information

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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